

		Product Specification				QMS-OP 014J Issue Date 15/02/24 Version No 5 Created by Liz Jones Approved by Tim Allen Review Date Feb-25	
Product Code		Product Description		Status	Country of Origin	Commodity Code	
Date:	03/03/25	R16003	12oz Clear rPET Cold Cup (1000pk)		LIVE	Vietnam	3924100090

Product Specification											
Weight Check (g)			Height mm			Width mm			Cup Base mm		
Min	Target	Max	Min	Target	Max	Min	Target	Max	Min	Target	Max
9.50	10.00	10.50	106.7	107	107.3	91.7	92	92.3	55.7	56	56.3
Length mm			Rim Roll mm			Lid Inner mm			Lid Outer mm		
Min	Target	Max	Min	Target	Max	Min	Target	Max	Min	Target	Max
N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
Product Type 1			Product Type 2			Product Material			Material Type		
Cold Cups			Clear Cup			Plastic			rPET		

GSM Information PE					
Single Layer GSM Inner- Paper(g)	N/A	Single Layer GSM Inner- PE(g)	N/A	Single Layer GSM Outer- PE(g)	N/A
Base (Bottom) GSM Paper(g)	N/A	Base Inner GSM Base- PE(g)	N/A	Base Outer GSM Base- PE(g)	N/A
PE Weight		N/A	Total PE %	N/A	

GSM Information PP					
Single Layer GSM Inner- Paper(g)	N/A	Single Layer GSM Inner- PP(g)	N/A	Single Layer GSM Outer- PP(g)	N/A
Base (Bottom) GSM Paper(g)	N/A	Base Inner GSM Base- PP(g)	N/A	Base Outer GSM Base- PP(g)	N/A
PP Weight		N/A	Total PP %	N/A	

GSM Information Aqueous					
Single Layer GSM Inner- Paper(g)	N/A	Single Layer GSM Inner-Aqueous (g)	N/A	Single Layer GSM Outer-Aqueous (g)	N/A
Base (Bottom) GSM Paper(g)	N/A	Base Inner GSM Base- Aqueous(g)	N/A	Base Outer GSM Base- Aqueous(g)	N/A
Aqueous Weight		N/A	Total Aqueous %	N/A	

GSM Information PO					
Single Layer GSM Inner- Paper(g)	N/A	GSM Inner- PO(g)	N/A	Single Layer GSM Outer- PO(g)	N/A
Base (Bottom) GSM Paper(g)	N/A	Base Inner GSM Base- PO(g)	N/A	Base Outer GSM Base- PO(g)	N/A
PO Weight		N/A	Total PO %	N/A	

GSM Information PLA					
Single Layer GSM Inner- Paper(g)	N/A	GSM Inner- PLA(g)	N/A	Single Layer GSM Outer- PLA(g)	N/A
Base (Bottom) GSM Paper(g)	N/A	Base Inner GSM Base- PLA(g)	0	Base Outer GSM Base- PLA(g)	0

Inner/Outer Layer			
Inner Layer (Ripple /Pasta & Clutch)		N/A	Outer Layer Paper
		N/A	

Inner Specification									
Inner Pack Average Dimensions mm			Inner Pack Average Weight(g)	Inner pack QTY	Number of Innors	Carton Qty	Sleeve recycled material	Sleeve Recyclable	Sleeve Material
Depth	Width	Length							
93	93	410	500	50	20	1000	Yes	Yes	Plastic - 4 - Low density polyethylene (LDPE)

Packaging Specification						
Sleeve Weight (g)		Empty Carton Weight (g)	Total Filled Carton Weight (Gross) (g)	Inner Barcode	Carton Barcode	Carton Material
4.20	84.00	925	11009	15056654607579	25056654607576	Corrugated Carton Board
Previous Barcodes			N/A		0732068883652	

Total Packaging Weight (sleeve+Carton)(g)		Total Product Weight (Net)					Carton Dimensions			
84.00	925.00	Plastic (g)	Paper (g)	Wood (g)	Sugar Pulp (g)	Other (g)	LxWxH	Length	Width	Height
1009.00	10000	N/A	N/A	N/A	N/A	N/A	475x385x435	475	385	435

Product Declarations										
Compostable Y/N (State if certified to EN13432 or other Compostable standard)				No	Industrial Compostable		No	Home Compostable		No
Is the Product Recyclable?				Yes	What % of the product will recycle?		100%	Is the product Packaging?		Yes
Recycled Contents		30%	Temperature range of product °c			<60°C	Is product manufactured to BRC standard			A
Is the product PFAS free		Yes	IS the product BPA free			N/A	FSC/PEFC Accreditation			N/A
Product made from Sustainable resources		No	Shelf Life (from Manufacturing)			3 Years	Storage Conditions		Ambient	
Declaration of Conformity		Yes	Does the product Carry a CE Mark				N/A			
Microwave Safe?		Freezer Safe?			Suitable for use in conventional oven		Oven Temperature/Oven Time			
No		No			No		N/A			

Migration			
Migration report Number	VNHL2205010294HG	Expiry Date	15/05/2025

Pallet Specification				
Pallet Configuration 1.8			Pallet Configuration 2.2	
Cases per Layer	Number of Layers	Total Cartons	Number of Layers	Total Cartons
6	3	18	4	24