

		Product Specification				QMS-OP 014J Issue Date 15/02/24 Version No 5 Created by Liz Jones Approved by Tim Allen Review Date Feb-25	
Product Code		Product Description		Status	Country of Origin	Commodity Code	
Date:	03/03/25	P10003	12/16/20oz White PP Lid		LIVE	Vietnam	3923509000
		(1000pk)					

Product Specification											
Weight Check (g)			Height mm			Width mm			Cup Base mm		
Min	Target	Max	Min	Target	Max	Min	Target	Max	Min	Target	Max
3.04	3.20	3.36	17.5	18	18.5	N/A	N/A	N/A	N/A	N/A	N/A
Length mm			Rim Roll mm			Lid Inner mm			Lid Outer mm		
Min	Target	Max	Min	Target	Max	Min	Target	Max	Min	Target	Max
N/A	N/A	N/A	N/A	N/A	N/A	88.7	89	N/A	91.00	92.00	93.00
Product Type 1			Product Type 2			Product Material			Material Type		
Lids			Sip Lid			Plastic			PP		

GSM Information PE					
Single Layer GSM Inner- Paper(g)	N/A	Single Layer GSM Inner- PE(g)	N/A	Single Layer GSM Outer- PE(g)	N/A
Base (Bottom) GSM Paper(g)	N/A	Base Inner GSM Base- PE(g)	N/A	Base Outer GSM Base- PE(g)	N/A
PE Weight		N/A	Total PE %	N/A	

GSM Information PP					
Single Layer GSM Inner- Paper(g)	N/A	Single Layer GSM Inner- PP(g)	N/A	Single Layer GSM Outer- PP(g)	N/A
Base (Bottom) GSM Paper(g)	N/A	Base Inner GSM Base- PP(g)	N/A	Base Outer GSM Base- PP(g)	N/A
PP Weight		N/A	Total PP %	N/A	

GSM Information Aqueous					
Single Layer GSM Inner- Paper(g)	N/A	Single Layer GSM Inner-Aqueous (g)	N/A	Single Layer GSM Outer-Aqueous (g)	N/A
Base (Bottom) GSM Paper(g)	N/A	Base Inner GSM Base- Aqueous(g)	N/A	Base Outer GSM Base- Aqueous(g)	N/A
Aqueous Weight		N/A	Total Aqueous %	N/A	

GSM Information PO					
Single Layer GSM Inner- Paper(g)	N/A	GSM Inner- PO(g)	N/A	Single Layer GSM Outer- PO(g)	N/A
Base (Bottom) GSM Paper(g)	N/A	Base Inner GSM Base- PO(g)	N/A	Base Outer GSM Base- PO(g)	N/A
PO Weight		N/A	Total PO %	N/A	

GSM Information PLA					
Single Layer GSM Inner- Paper(g)	N/A	GSM Inner- PLA(g)	N/A	Single Layer GSM Outer- PLA(g)	N/A
Base (Bottom) GSM Paper(g)	N/A	Base Inner GSM Base- PLA(g)	0	Base Outer GSM Base- PLA(g)	0

Inner/Outer Layer			
Inner Layer (Ripple /Pasta & Clutch)		N/A	Outer Layer Paper
		N/A	

Inner Specification									
Inner Pack Average Dimensions mm			Inner Pack Average Weight(g)	Inner pack QTY	Number of Inners	Carton Qty	Sleeve recycled material	Sleeve Recyclable	Sleeve Material
Depth	Width	Length							
?	?	?	320	100	10	1000	Yes	Yes	Plastic - 4 - Low density polyethylene (LDPE)

Packaging Specification						
Sleeve Weight (g)		Empty Carton Weight (g)	Total Filled Carton Weight (Gross) (g)	Inner Barcode	Carton Barcode	Carton Material
2.00	20.00	470	3690	15056654605063	25056654605060	Corrugated Carton Board
Previous Barcodes			N/A		N/A	

Total Packaging Weight (sleeve+Carton)(g)		Total Product Weight (Net)					Carton Dimensions			
20.00	470.00	Plastic (g)	Paper (g)	Wood (g)	Sugar Pulp (g)	Other (g)	LxWxH	Length	Width	Height
490.00	3200	N/A	N/A	N/A	N/A	N/A	475x190x485	475	190	485

Product Declarations							
Compostable Y/N (State if certified to EN13432 or other Compostable standard)				N/A	Industrial Compostable	N/A	Home Compostable
Is the Product Recyclable?				Yes	What % of the product will recycle?	100%	Is the product Packaging?
Recycled Contents		0%	Temperature range of product °c		-18-100°	Is product manufactured to BRC standard	
Is the product PFAS free		Yes	IS the product BPA free		Yes	FSC/PEFC Accreditation	
Product made from Sustainable resources		Yes	Shelf Life (from Manufacturing)		3 Years	Storage Conditions	
						Ambient	
Declaration of Conformity		No	Does the product Carry a CE Mark				N/A
Microwave Safe?		Freezer Safe?		Suitable for use in conventional oven		Oven Temperature/Oven Time	
No		No		No		N/A	

Migration			
Migration report Number	VNHL2308021612HG	Expiry Date	31/08/2026

Pallet Specification				
Pallet Configuration 1.8			Pallet Configuration 2.2	
Cases per Layer	Number of Layers	Total Cartons	Number of Layers	Total Cartons
12	3	36	4	48