

		Product Specification				<table border="1"> <tr><td>QMS-OP</td><td>014J</td></tr> <tr><td>Issue Date</td><td>15/02/24</td></tr> <tr><td>Version No</td><td>5</td></tr> <tr><td>Created by</td><td>Liz Jones</td></tr> <tr><td>Approved by</td><td>Tim Allen</td></tr> <tr><td>Review Date</td><td>Feb-25</td></tr> </table>		QMS-OP	014J	Issue Date	15/02/24	Version No	5	Created by	Liz Jones	Approved by	Tim Allen	Review Date	Feb-25
QMS-OP	014J																		
Issue Date	15/02/24																		
Version No	5																		
Created by	Liz Jones																		
Approved by	Tim Allen																		
Review Date	Feb-25																		
Product Code		Product Description		Status	Country of Origin	Commodity Code													
Date:	03/03/25	D45112	6oz Patterned Ice Cream Tub (PE Lined) (500pk)	LIVE	China	4823699000													

Product Specification											
Weight Check (g)			Height mm			Width mm			Cup Base mm		
Min	Target	Max	Min	Target	Max	Min	Target	Max	Min	Target	Max
5.32	5.60	5.88	50	51	52	83	84	85	70.5	71	71.5
Length mm			Rim Roll mm			Lid Inner mm			Lid Outer mm		
Min	Target	Max	Min	Target	Max	Min	Target	Max	Min	Target	Max
N/A	N/A	N/A	2.5	3	3.5	N/A	N/A	N/A	N/A	N/A	N/A
Product Type 1			Product Type 2			Product Material			Material Type		
Food Containers			Ice Cream Pot			Paper			PE Lined		

GSM Information PE					
Single Layer GSM Inner- Paper(g)	180	Single Layer GSM Inner- PE(g)	15	Single Layer GSM Outer- PE(g)	18
Base (Bottom) GSM Paper(g)	180	Base Inner GSM Base- PE(g)	15	Base Outer GSM Base- PE(g)	18
PE Weight		0.73	Total PE %	14%	

GSM Information PP					
Single Layer GSM Inner- Paper(g)	180	Single Layer GSM Inner- PP(g)	N/A	Single Layer GSM Outer- PP(g)	N/A
Base (Bottom) GSM Paper(g)	180	Base Inner GSM Base- PP(g)	N/A	Base Outer GSM Base- PP(g)	N/A
PP Weight		N/A	Total PP %	N/A	

GSM Information Aqueous					
Single Layer GSM Inner- Paper(g)	180	Single Layer GSM Inner-Aqueous (g)	N/A	Single Layer GSM Outer-Aqueous (g)	N/A
Base (Bottom) GSM Paper(g)	180	Base Inner GSM Base- Aqueous(g)	N/A	Base Outer GSM Base- Aqueous(g)	N/A
Aqueous Weight		N/A	Total Aqueous %	N/A	

GSM Information PO					
Single Layer GSM Inner- Paper(g)	180	GSM Inner- PO(g)	N/A	Single Layer GSM Outer- PO(g)	N/A
Base (Bottom) GSM Paper(g)	180	Base Inner GSM Base- PO(g)	N/A	Base Outer GSM Base- PO(g)	N/A
PO Weight		N/A	Total PO %	N/A	

GSM Information PLA					
Single Layer GSM Inner- Paper(g)	180	GSM Inner- PLA(g)	N/A	Single Layer GSM Outer- PLA(g)	N/A
Base (Bottom) GSM Paper(g)	180	Base Inner GSM Base- PLA(g)	0	Base Outer GSM Base- PLA(g)	0

Inner/Outer Layer			
Inner Layer (Ripple /Pasta & Clutch)		N/A	Outer Layer Paper N/A

Inner Specification									
Inner Pack Average Dimensions mm			Inner Pack Average Weight(g)	Inner pack QTY	Number of Innors	Carton Qty	Sleeve recycled material	Sleeve Recyclable	Sleeve Material
Depth	Width	Length							
85	85	235	140	25	20	500	Yes	Yes	Plastic - 4 - Low density polyethylene (LDPE)

Packaging Specification						
Sleeve Weight (g)		Empty Carton Weight (g)	Total Filled Carton Weight (Gross) (g)	Inner Barcode	Carton Barcode	Carton Material
2.30	46.00	630	3476	25056654601871	15056654601874	Corrugated Carton Board
Previous Barcodes			N/A		N/A	

Total Packaging Weight (sleeve+Carton)(g)		Total Product Weight (Net)					Carton Dimensions			
46.00	630.00	Plastic (g)	Paper (g)	Wood (g)	Sugar Pulp (g)	Other (g)	LxWxH	Length	Width	Height
676.00	N/A	2800	N/A	N/A	N/A	N/A	430x345x250	430	345	250

Product Declarations								
Compostable Y/N (State if certified to EN13432 or other Compostable standard)				No	Industrial Compostable	No	Home Compostable	No
Is the Product Recyclable?				Yes	What % of the product will recycle?	100%	Is the product Packaging?	Yes
Recycled Contents		0%	Temperature range of product °c		-20-100°	Is product manufactured to BRC standard		A
Is the product PFAS free		Yes	IS the product BPA free		Yes	FSC/PEFC Accreditation		N/A
Product made from Sustainable resources	No	Shelf Life (from Manufacturing)		2 Years		Storage Conditions		Ambient
Declaration of Conformity		Yes	Does the product Carry a CE Mark			N/A		
Microwave Safe?		Freezer Safe?		Suitable for use in conventional oven		Oven Temperature/Oven Time		
No		Yes		No		N/A		

Migration			
Migration report Number	Double white coating soup pot 180241406d	Expiry Date	23/05/2025

Pallet Specification				
Pallet Configuration 1.8			Pallet Configuration 2.2	
Cases per Layer	Number of Layers	Total Cartons	Number of Layers	Total Cartons
6	6	36	8	48