

		Product Specification				<table border="1"> <tr><td>QMS-OP</td><td>014J</td></tr> <tr><td>Issue Date</td><td>15/02/24</td></tr> <tr><td>Version No</td><td>5</td></tr> <tr><td>Created by</td><td>Liz Jones</td></tr> <tr><td>Approved by</td><td>Tim Allen</td></tr> <tr><td>Review Date</td><td>Feb-25</td></tr> </table>		QMS-OP	014J	Issue Date	15/02/24	Version No	5	Created by	Liz Jones	Approved by	Tim Allen	Review Date	Feb-25
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Product Code		Product Description		Status	Country of Origin	Commodity Code													
Date:	03/03/25	D06032	12/16oz White Moulded Fibre Hot Cup Sip Lid (1000pk)	LIVE	China	4823709000													

Product Specification											
Weight Check (g)			Height mm			Width mm			Cup Base mm		
Min	Target	Max	Min	Target	Max	Min	Target	Max	Min	Target	Max
4.00	5.00	6.00	19	20	21	93	95	97	N/A	N/A	N/A
Length mm			Rim Roll mm			Lid Inner mm			Lid Outer mm		
Min	Target	Max	Min	Target	Max	Min	Target	Max	Min	Target	Max
N/A	N/A	N/A	N/A	N/A	N/A	87.3	88.3	N/A	94.00	95.00	96.00
Product Type 1			Product Type 2			Product Material			Material Type		
Lids			Sip Lid			Moulded Fibre			Moulded Fibre		

GSM Information PE					
Single Layer GSM Inner- Paper(g)	N/A	Single Layer GSM Inner- PE(g)	N/A	Single Layer GSM Outer- PE(g)	N/A
Base (Bottom) GSM Paper(g)	N/A	Base Inner GSM Base- PE(g)	N/A	Base Outer GSM Base- PE(g)	N/A
PE Weight		N/A	Total PE %	N/A	

GSM Information PP					
Single Layer GSM Inner- Paper(g)	N/A	Single Layer GSM Inner- PP(g)	N/A	Single Layer GSM Outer- PP(g)	N/A
Base (Bottom) GSM Paper(g)	N/A	Base Inner GSM Base- PP(g)	N/A	Base Outer GSM Base- PP(g)	N/A
PP Weight		N/A	Total PP %	N/A	

GSM Information Aqueous					
Single Layer GSM Inner- Paper(g)	N/A	Single Layer GSM Inner-Aqueous (g)	N/A	Single Layer GSM Outer-Aqueous (g)	N/A
Base (Bottom) GSM Paper(g)	N/A	Base Inner GSM Base- Aqueous(g)	N/A	Base Outer GSM Base- Aqueous(g)	N/A
Aqueous Weight		N/A	Total Aqueous %	N/A	

GSM Information PO					
Single Layer GSM Inner- Paper(g)	N/A	GSM Inner- PO(g)	N/A	Single Layer GSM Outer- PO(g)	N/A
Base (Bottom) GSM Paper(g)	N/A	Base Inner GSM Base- PO(g)	N/A	Base Outer GSM Base- PO(g)	N/A
PO Weight		N/A	Total PO %	N/A	

GSM Information PLA					
Single Layer GSM Inner- Paper(g)	N/A	GSM Inner- PLA(g)	N/A	Single Layer GSM Outer- PLA(g)	N/A
Base (Bottom) GSM Paper(g)	N/A	Base Inner GSM Base- PLA(g)	0	Base Outer GSM Base- PLA(g)	0

Inner/Outer Layer			
Inner Layer (Ripple /Pasta & Clutch)	N/A	Outer Layer Paper	N/A

Inner Specification									
Inner Pack Average Dimensions mm			Inner Pack Average Weight(g)	Inner pack QTY	Number of Inners	Carton Qty	Sleeve recycled material	Sleeve Recyclable	Sleeve Material
Depth	Width	Length							
95	95	340	250	50	20	1000	Yes	Yes	Plastic - 4 - Low density polyethylene (LDPE)

Packaging Specification					
Sleeve Weight (g)	Empty Carton Weight (g)	Total Filled Carton Weight (Gross) (g)	Inner Barcode	Carton Barcode	Carton Material
5.00	100.00	790	5890	15056654604240	25056654604247
Previous Barcodes			N/A	0604565558626	

Total Packaging Weight (sleeve+Carton)(g)	Total Product Weight (Net)					Carton Dimensions				
100.00	790.00	Plastic (g)	Paper (g)	Wood (g)	Sugar Pulp (g)	Other (g)	LxWxH	Length	Width	Height
890.00	N/A	N/A	N/A	N/A	5000	N/A	390x275x490	390	275	490

Product Declarations								
Compostable Y/N (State if certified to EN13432 or other Compostable standard)				EN 13432	Industrial Compostable	Yes	Home Compostable	Yes
Is the Product Recyclable?				No	What % of the product will recycle?	0%	Is the product Packaging?	Yes
Recycled Contents		0%	Temperature range of product °c		0-100°	Is product manufactured to BRC standard		A+
Is the product PFAS free		Yes	IS the product BPA free		Yes	FSC/PEFC Accreditation		N/A
Product made from Sustainable resources	Yes	Shelf Life (from Manufacturing)		3 Years		Storage Conditions		Ambient
Declaration of Conformity		Yes	Does the product Carry a CE Mark			N/A		
Microwave Safe?		Freezer Safe?		Suitable for use in conventional oven		Oven Temperature/Oven Time		
Yes		No		Yes		180°/30mins		

Migration			
Migration report Number	GZHL2208124675CW-1	Expiry Date	01/09/2025

Pallet Specification				
Pallet Configuration 1.8			Pallet Configuration 2.2	
Cases per Layer	Number of Layers	Total Cartons	Number of Layers	Total Cartons
10	3	30	N/A	N/A