

		Product Specification				QMS-OP 014J Issue Date 15/02/24 Version No 5 Created by Liz Jones Approved by Tim Allen Review Date Feb-25	
Product Code		Product Description			Status	Country of Origin	Commodity Code
Date:	03/03/25	D02032	8oz Black Ripple Wall Hot Cup (PE Lined)			LIVE	Vietnam
		(500pk)					

Product Specification											
Weight Check (g)			Height mm			Width mm			Cup Base mm		
Min	Target	Max	Min	Target	Max	Min	Target	Max	Min	Target	Max
10.71	11.90	13.09	90.5	91	91.5	79.6	79.8	80	55.8	56.1	56.4
Length mm			Rim Roll mm			Lid Inner mm			Lid Outer mm		
Min	Target	Max	Min	Target	Max	Min	Target	Max	Min	Target	Max
N/A	N/A	N/A	2.9	3.2	3.5	N/A	N/A	N/A	N/A	N/A	N/A
Product Type 1			Product Type 2			Product Material			Material Type		
Hot Cups			Ripple Wall			Paper			PE Lined		

GSM Information PE					
Single Layer GSM Inner- Paper(g)	280	Single Layer GSM Inner- PE(g)	18	Single Layer GSM Outer- PE(g)	N/A
Base (Bottom) GSM Paper(g)	210	Base Inner GSM Base- PE(g)	22	Base Outer GSM Base- PE(g)	12
PE Weight		0.5	Total PE %	4%	

GSM Information PP					
Single Layer GSM Inner- Paper(g)	280	Single Layer GSM Inner- PP(g)	N/A	Single Layer GSM Outer- PP(g)	N/A
Base (Bottom) GSM Paper(g)	210	Base Inner GSM Base- PP(g)	N/A	Base Outer GSM Base- PP(g)	N/A
PP Weight		N/A	Total PP %	N/A	

GSM Information Aqueous					
Single Layer GSM Inner- Paper(g)	280	Single Layer GSM Inner-Aqueous (g)	N/A	Single Layer GSM Outer-Aqueous (g)	N/A
Base (Bottom) GSM Paper(g)	210	Base Inner GSM Base- Aqueous(g)	N/A	Base Outer GSM Base- Aqueous(g)	N/A
Aqueous Weight		N/A	Total Aqueous %	N/A	

GSM Information PO					
Single Layer GSM Inner- Paper(g)	280	GSM Inner- PO(g)	N/A	Single Layer GSM Outer- PO(g)	N/A
Base (Bottom) GSM Paper(g)	210	Base Inner GSM Base- PO(g)	N/A	Base Outer GSM Base- PO(g)	N/A
PO Weight		N/A	Total PO %	N/A	

GSM Information PLA					
Single Layer GSM Inner- Paper(g)	280	GSM Inner- PLA(g)	N/A	Single Layer GSM Outer- PLA(g)	N/A
Base (Bottom) GSM Paper(g)	210	Base Inner GSM Base- PLA(g)	0	Base Outer GSM Base- PLA(g)	0

Inner/Outer Layer				
Inner Layer (Ripple /Pasta & Clutch)		120	Outer Layer Paper	100

Inner Specification									
Inner Pack Average Dimensions mm			Inner Pack Average Weight(g)	Inner pack QTY	Number of Innors	Carton Qty	Sleeve recycled material	Sleeve Recyclable	Sleeve Material
Depth	Width	Length							
80	56	395	297.5	25	20	500	Yes	Yes	Plastic - 4 - Low density polyethylene (LDPE)

Packaging Specification						
Sleeve Weight (g)		Empty Carton Weight (g)	Total Filled Carton Weight (Gross) (g)	Inner Barcode	Carton Barcode	Carton Material
3.60	72.00	860	6882	25056654601765	15056654601768	Corrugated Carton Board
Previous Barcodes			N/A		N/A	

Total Packaging Weight (sleeve+Carton)(g)		Total Product Weight (Net)					Carton Dimensions			
72.00	860.00	Plastic (g)	Paper (g)	Wood (g)	Sugar Pulp (g)	Other (g)	LxWxH	Length	Width	Height
932.00	N/A	5950	N/A	N/A	N/A	N/A	465x300x330	460	400	330

Product Declarations								
Compostable Y/N (State if certified to EN13432 or other Compostable standard)				No	Industrial Compostable	No	Home Compostable	No
Is the Product Recyclable?				Yes	What % of the product will recycle?	100%	Is the product Packaging?	Yes
Recycled Contents		0%	Temperature range of product °c		0-95°	Is product manufactured to BRC standard		AA
Is the product PFAS free		Yes	IS the product BPA free		Yes	FSC/PEFC Accreditation		PEFC
Product made from Sustainable resources	Yes	Shelf Life (from Manufacturing)		2 Years		Storage Conditions		Ambient
Declaration of Conformity		Yes	Does the product Carry a CE Mark			N/A		
Microwave Safe?		Freezer Safe?		Suitable for use in conventional oven		Oven Temperature/Oven Time		
No		No		No		N/A		

Migration			
Migration report Number	VNHL2401001775HG	Expiry Date	25/01/2027

Pallet Specification				
Pallet Configuration 1.8			Pallet Configuration 2.2	
Cases per Layer	Number of Layers	Total Cartons	Number of Layers	Total Cartons
6	5	30	6	36