

		Product Specification				<table border="1"> <tr><td>QMS-OP</td><td>014J</td></tr> <tr><td>Issue Date</td><td>15/02/24</td></tr> <tr><td>Version No</td><td>5</td></tr> <tr><td>Created by</td><td>Liz Jones</td></tr> <tr><td>Approved by</td><td>Tim Allen</td></tr> <tr><td>Review Date</td><td>Feb-25</td></tr> </table>		QMS-OP	014J	Issue Date	15/02/24	Version No	5	Created by	Liz Jones	Approved by	Tim Allen	Review Date	Feb-25
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Product Code		Product Description		Status	Country of Origin	Commodity Code													
Date:	03/03/25	D01107	7oz Turquoise Single Wall Water Cup (PE Lined) (1000pk)	LIVE	China	4823699000													

Product Specification											
Weight Check (g)			Height mm			Width mm			Cup Base mm		
Min	Target	Max	Min	Target	Max	Min	Target	Max	Min	Target	Max
4.05	4.50	4.95	90.5	91	91.5	69.9	70.2	70.5	45.7	46.2	46.7
Length mm			Rim Roll mm			Lid Inner mm			Lid Outer mm		
Min	Target	Max	Min	Target	Max	Min	Target	Max	Min	Target	Max
N/A	N/A	N/A	2.5	2.8	3.1	N/A	N/A	N/A	N/A	N/A	N/A
Product Type 1			Product Type 2			Product Material			Material Type		
Cold Cups			Single Wall			Paper			PE Lined		

GSM Information PE					
Single Layer GSM Inner- Paper(g)	190	Single Layer GSM Inner- PE(g)	18	Single Layer GSM Outer- PE(g)	N/A
Base (Bottom) GSM Paper(g)	190	Base Inner GSM Base- PE(g)	14	Base Outer GSM Base- PE(g)	16
PE Weight		0.42	Total PE %	9%	

GSM Information PP					
Single Layer GSM Inner- Paper(g)	190	Single Layer GSM Inner- PP(g)	N/A	Single Layer GSM Outer- PP(g)	N/A
Base (Bottom) GSM Paper(g)	190	Base Inner GSM Base- PP(g)	N/A	Base Outer GSM Base- PP(g)	N/A
PP Weight		N/A	Total PP %	N/A	

GSM Information Aqueous					
Single Layer GSM Inner- Paper(g)	190	Single Layer GSM Inner-Aqueous (g)	N/A	Single Layer GSM Outer-Aqueous (g)	N/A
Base (Bottom) GSM Paper(g)	190	Base Inner GSM Base- Aqueous(g)	N/A	Base Outer GSM Base- Aqueous(g)	N/A
Aqueous Weight		N/A	Total Aqueous %	N/A	

GSM Information PO					
Single Layer GSM Inner- Paper(g)	190	GSM Inner- PO(g)	N/A	Single Layer GSM Outer- PO(g)	N/A
Base (Bottom) GSM Paper(g)	190	Base Inner GSM Base- PO(g)	N/A	Base Outer GSM Base- PO(g)	N/A
PO Weight		N/A	Total PO %	N/A	

GSM Information PLA					
Single Layer GSM Inner- Paper(g)	190	GSM Inner- PLA(g)	N/A	Single Layer GSM Outer- PLA(g)	N/A
Base (Bottom) GSM Paper(g)	190	Base Inner GSM Base- PLA(g)	0	Base Outer GSM Base- PLA(g)	0

Inner/Outer Layer			
Inner Layer (Ripple /Pasta & Clutch)	N/A	Outer Layer Paper	N/A

Inner Specification									
Inner Pack Average Dimensions mm			Inner Pack Average Weight(g)	Inner pack QTY	Number of Innors	Carton Qty	Sleeve recycled material	Sleeve Recyclable	Sleeve Material
Depth	Width	Length							
70	70	375	225	50	20	1000	Yes	Yes	Plastic - 4 - Low density polyethylene (LDPE)

Packaging Specification					
Sleeve Weight (g)	Empty Carton Weight (g)	Total Filled Carton Weight (Gross) (g)	Inner Barcode	Carton Barcode	Carton Material
1.50	30.00	600	5130	15056654602796	25056654602793
Previous Barcodes			N/A	N/A	

Total Packaging Weight (sleeve+Carton)(g)	Total Product Weight (Net)					Carton Dimensions				
30.00	600.00	Plastic (g)	Paper (g)	Wood (g)	Sugar Pulp (g)	Other (g)	LxWxH	Length	Width	Height
630.00	N/A	4500	N/A	N/A	N/A	N/A	360x285x400	360	285	400

Product Declarations										
Compostable Y/N (State if certified to EN13432 or other Compostable standard)				No	Industrial Compostable		No	Home Compostable	No	
Is the Product Recyclable?				Yes	What % of the product will recycle?		100%	Is the product Packaging?		Yes
Recycled Contents		0%	Temperature range of product °c			0-60°	Is product manufactured to BRC standard			A+
Is the product PFAS free		Yes	IS the product BPA free			Yes	FSC/PEFC Accreditation			PEFC
Product made from Sustainable resources	Yes	Shelf Life (from Manufacturing)			3 Years		Storage Conditions		Ambient	
Declaration of Conformity		Yes	Does the product Carry a CE Mark				N/A			
Microwave Safe?		Freezer Safe?			Suitable for use in conventional oven		Oven Temperature/Oven Time			
No		No			No		N/A			

Migration			
Migration report Number	SHAFD2203588905	Expiry Date	17/03/2025

Pallet Specification				
Pallet Configuration 1.8			Pallet Configuration 2.2	
Cases per Layer	Number of Layers	Total Cartons	Number of Layers	Total Cartons
10	4	40	5	50